INDUCTIVE SWITCHES
Extensive product range for automation technology
INDUCTIVE SENSORS OPEN NEW POSSIBILITIES

In industrial automation, it is often necessary to reliably identify metals regardless of their type and the contamination of the environment. We offer a complete solution for this.

An array of designs, short reaction times and various scanning ranges make our inductive sensors the right solutions for nearly all areas of application. In combination with additional sensors and accessories from our extensive product range, we can offer our customers a perfectly tailored sensor solution.

RELIABLY DETECT METALLIC PARTS

Solid application know-how makes our inductive sensors the optimum solutions for your application.

Our range of products spans from small cylindrical designs for installation situations with limited space, e.g., in assembly and handling automation or in robotics, to robust metal versions for tough metal and woodworking machines right up to V4A stainless steel variants which excel in the food or pharmaceutical industry with IP 69K.
OUR COMMITMENT TO "SMART SENSOR BUSINESS" APPLIES HERE AS WELL

With our product line, we place special value on large scanning ranges and switching point stability over the entire temperature range. We achieve this through various technical detailed solutions as well as clever mounting and operating concepts. Our many years of application know-how complement these technical features with important practical and application knowledge. Competent service before, during and after choosing a product rounds out our offerings.

easy handling.

- Simple product selection in the selector under www.leuze.com on the basis of scanning range and design
- Optical indicators with all-round visibility for simple status display
- Standardized M8/M12 connection technology or cable for quick and fault-free commissioning
- Sensor field adjustable in five directions corresponding to the detection task

power reserve.

- Models with high pressure resistance and for extreme environmental conditions
- Metal sleeve for the highest demands in mechanical engineering
- Stainless steel housings withstand even extreme loads
- High scanning ranges for demanding tasks and especially thin materials

think modular.

- Selectable output types, PNP / NPN or antivalent, with NC / NO switching function or switching contact, offer compatibility with various control systems
- Selectable connection: M8/M12 plug or cable
- Adapted performance levels in the product line: standard version, stainless steel version, AC / DC versions, correction factor 1 versions, miniature construction and increased scanning ranges
PROVEN SENSORS
FOR DAILY TASKS

These inductive sensors are successfully used in machine and system construction for many standard tasks.

Cylindrical standard sensors
IS 208, IS 212, IS 218, IS 230

Cubic standard sensors
IS 240, IS 244

<table>
<thead>
<tr>
<th>Housing</th>
<th>M8; M12; M18; M30</th>
</tr>
</thead>
<tbody>
<tr>
<td>Scanning range</td>
<td>1.5 ... 15.0 mm</td>
</tr>
<tr>
<td>Switching frequency</td>
<td>Up to 5,000 Hz</td>
</tr>
</tbody>
</table>

- Sensor for every application with finely graduated scanning ranges in all diameters
- Short housing models available for use in confined spaces
- Larger operating ranges than with average available comparable types
- Bright status LEDs at the connection with display of the function reserve (flashing LED)
- NPN / PNP or antivalent outputs

<table>
<thead>
<tr>
<th>Housing</th>
<th>40 × 12 × 26 mm / 40 × 40 × 67 mm / 40 × 40 × 120 mm</th>
</tr>
</thead>
<tbody>
<tr>
<td>Scanning range</td>
<td>20.0 ... 40.0 mm</td>
</tr>
<tr>
<td>Switching frequency</td>
<td>Up to 150 Hz</td>
</tr>
</tbody>
</table>

- Compact, cubic design enables space-saving integration and simple machine construction
- Simple and fast installation saves mounting time
- Clearly visible status display on the side to facilitate commissioning
- Optionally available with terminal compartment
- Complementary switching outputs

Detection of the gripper position

Load carrier detection
WHEN MORE POWER IS CALLED FOR

These devices are always the right choice if more power and greater function reserves are needed.

Sensors for higher requirements
IS 208, IS 212, IS 218, IS 230

<table>
<thead>
<tr>
<th>Housing</th>
<th>M8; M12; M18; M30</th>
</tr>
</thead>
<tbody>
<tr>
<td>Scanning range</td>
<td>3.0 ... 40.0 mm</td>
</tr>
<tr>
<td>Switching frequency</td>
<td>Up to 1,000 Hz</td>
</tr>
</tbody>
</table>

Stainless steel models
- Full function range in V4A housing
- For demanding environmental conditions

Large scanning range
- Very large scanning ranges, also for detecting moving parts in compact housing
- High sensitivity for the detection of small parts

AC/DC device versions
- Devices with very large supply voltage range of 20 V to 240 V AC/DC
- Stainless steel sleeve
- Simple 2-wire connection

Material independence (correction factor 1)
- The same switching distances with various materials
- Extremely stable switching behavior for high functional reliability

Transport safeguarding

Rotational speed detection with camshaft
VERY SMALL OR VERY SPECIFIC, THE CHOICE IS YOURS

Due to the characteristics of their housing, these versions are suitable for special tasks.

Miniature designs
IS 204, IS 205, IS 206, IS 255, IS 288

| Housing       | Cylindrical: Ø 4 / 6.5 mm, M5
|               | Cubic: 5 x 5 mm / 8 x 8 mm
| Scanning range| 1.5 … 3.0 mm
| Switching frequency | Up to 5,000 Hz

- With the laterally aligned sensor field, space- and, hence, cost-saving integration is possible
- Short response times allow reliable detection in dynamic processes
- Particularly suited for small parts detection and detection of work piece holder systems

Sensors for specific requirements
IS 206, IS 208, IS 212, IS 218, IS 230

| Housing       | Ø 6.5 mm; M8; M12; M18; M30
| Scanning range| 3.0 … 40.0 mm
| Switching frequency | Up to 1,000 Hz

- Hygiene compatible due to stainless steel housing
- Pressure resistance
- Ecolab tested
- Material independence for models with correction factor 1

Detection of the linear unit in mechanical machining
Detection of the work piece holder
<table>
<thead>
<tr>
<th>IS 204</th>
<th>IS 205</th>
<th>IS 206</th>
<th>IS 208</th>
<th>IS 212</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Dimensions</strong></td>
<td>Ø 4.0 × 25 mm</td>
<td>M5 × 38 mm</td>
<td>Ø 6.5 × 34 mm / 35 mm</td>
<td>M8 × 35 mm / 45 mm</td>
</tr>
<tr>
<td><strong>Scanning range limit Sn</strong></td>
<td>1.5 mm (embedded)</td>
<td>1.5 mm (embedded)</td>
<td>2 / 3 mm (embedded)</td>
<td>1.5 / 2 mm (embedded)</td>
</tr>
<tr>
<td><strong>Switching output</strong></td>
<td>PNP</td>
<td>PNP</td>
<td>PNP</td>
<td>PNP, NPN, antivalent</td>
</tr>
<tr>
<td><strong>Switching functions</strong></td>
<td>NO</td>
<td>NO</td>
<td>NO</td>
<td>NO + NC</td>
</tr>
<tr>
<td><strong>Degree of protection</strong></td>
<td>IP 67</td>
<td>IP 67</td>
<td>IP 67</td>
<td>IP 67</td>
</tr>
<tr>
<td><strong>Connection</strong></td>
<td>Cable</td>
<td>Cable</td>
<td>Cable</td>
<td>Cable</td>
</tr>
<tr>
<td><strong>Housing</strong></td>
<td>Stainless steel sleeve</td>
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<td>Stainless steel sleeve</td>
</tr>
<tr>
<td><strong>Temperature range</strong></td>
<td>–25 ... +70 °C</td>
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</tr>
<tr>
<td><strong>Additional functions</strong></td>
<td>Subminiature housing</td>
<td>Miniature housing</td>
<td>Miniature housing</td>
<td>Increased scanning ranges</td>
</tr>
</tbody>
</table>

5-way sensor head

Clamp connection

Increased scanning ranges

Stainless steel for the food industry

Available as R = 1 AC / DC versions available

Increased scanning ranges

Stainless steel for the food industry

Available as R = 1 AC / DC versions available

Stainless steel: –25 ... +85 °C

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<tr>
<th>IS 218</th>
<th>IS 230</th>
<th>IS 255</th>
<th>IS 288</th>
<th>IS 240</th>
<th>IS 244</th>
</tr>
</thead>
<tbody>
<tr>
<td>M18 × 37 mm / 48.5 mm</td>
<td>M30 × 51 mm / 63.5 mm</td>
<td>5 × 5 × 25 mm</td>
<td>8 × 8 × 40 mm / 59 mm</td>
<td>40 × 12 × 126 mm</td>
<td>40 × 40 × 67 mm / 120 mm</td>
</tr>
<tr>
<td>5/8/12 mm (embedded) 6/20 mm (non-embedded)</td>
<td>10/22 mm (embedded) 15/40 mm (non-embedded)</td>
<td>1.5 mm (embedded)</td>
<td>1.5/2/3 mm (embedded)</td>
<td>4 mm (embedded) 8 mm (non-embedded)</td>
<td>20 mm (embedded) 40 mm (non-embedded)</td>
</tr>
<tr>
<td>PNP, NPN, antivalent</td>
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<td>PNP</td>
<td>NPN</td>
<td>PNP</td>
<td>PNP, NPN, antivalent</td>
</tr>
<tr>
<td>NO + NC</td>
<td>NO + NC</td>
<td>NO</td>
<td>NC</td>
<td>NO</td>
<td>NO</td>
</tr>
<tr>
<td>Cable M12 connector</td>
<td>Cable M12 connector</td>
<td>Cable</td>
<td>Cable M8 connector</td>
<td>Cable M8 connector</td>
<td>Terminal M12 connector</td>
</tr>
<tr>
<td>Stainless steel (316L)</td>
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<td>Metal sleeve</td>
<td>Metal sleeve</td>
<td>Plastic</td>
<td>Plastic</td>
</tr>
<tr>
<td>–25 ... +70 °C</td>
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<tr>
<td>Cubic subminiature housing</td>
<td>Cubic miniature housing</td>
<td>Bright status display</td>
<td></td>
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<tr>
<td>5-way sensor head</td>
<td>Increased scanning ranges Clamp connection</td>
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With regard to our product developments, we systematically place emphasis on the especially good usability of all devices. To this end, simple mounting and alignment are taken into account – just as the uncomplicated integrability of the sensors in existing field bus systems and easy configuration, e.g. via a web browser, are.

Whoever can do it all, can do nothing right. Which is why we concentrate on selected target sectors and applications. There, we are specialists and know all aspects inside out. For this purpose, we optimize our solutions and offer a comprehensive product range that makes it possible for our customers to obtain the absolute best solutions from a single source.

The technical and personal proximity to our customers, and a skilled, straightforward handling of queries and problems, are among our strengths – and will remain so. Consequently, we will continue to expand our service offerings and, indeed, also forge ahead in new directions to persistently redefine the utmost in customer service. Whether on the phone, on the Internet or on-site with our customers – regardless of when and where the expertise of the sensor people is needed at any time.

Info at: www.leuze.com
Switching Sensors
Optical Sensors
Ultrasonic Sensors
Fiber Optic Sensors
Inductive Switches
Forked Sensors
Light Curtains
Special Sensors

Measuring Sensors
Distance Sensors
Sensors for Positioning
3D Sensors
Light Curtains
Forked Sensors

Products for Safety at Work
Optoelectronic Safety Sensors
Safe Locking Devices, Switches and Proximity Sensors
Safe Control Components
Machine Safety Services

Identification
Bar Code Identification
2D-Code Identification
RF Identification

Data Transmission/
Control Components
MA Modular Connection Units
Data Transmission
Safe Control Components
Signaling Devices
Connection Technology and Passive Distribution Boxes

Industrial Image Processing
Light Section Sensors
Smart Camera

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